

Installation Guide

1. Before Installing

Congratulations on purchasing the Expansion Module for your AudioCodes 450HD IP Phone!
Before installing it, make sure the following items are included in the shipped box:

- ✓ Expansion Module
- ✓ Kit containing five screws

2. Installation Process



Note: Before proceeding with the installation:

- Disconnect the phone from the Power Supply / Power over Ethernet (PoE)
- Obtain a Philips screwdriver

🔧 **To connect the Expansion Module to the 450HD phone:**

- ✓ Step 1: Prepare the two units – see [here](#)
- ✓ Step 2: Remove the phone's side panel – see [here](#)
- ✓ Step 3: Connect the Expansion Module to the phone – see [here](#)
- ✓ Step 4: Attach the panel removed from the phone in Step 3, to the Expansion Module – see [here](#)
- ✓ Step 5: Secure the assembly – see [here](#)
- ✓ Step 6: Install the Expansion Module's base stand and the phone's base stand - see [here](#)
- ✓ Step 7: Mount the assembled unit - see [here](#)

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- ✓ **Step 1:** Place the phone and the Expansion Module on a table alongside one other.

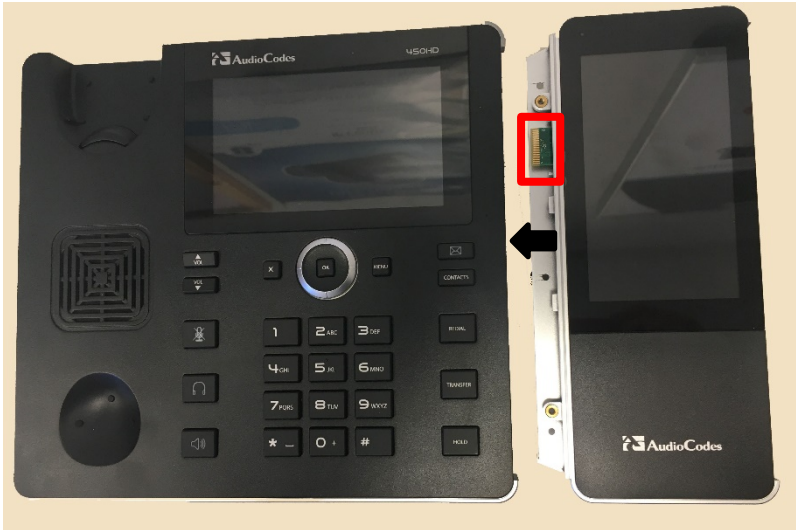


- ✓ **Step 2:** Invert the phone on a surface that won't scratch the screen such as a towel or printer paper. Avoid inverting the phone on the surface of a desk. Then unscrew the three screws shown below in order to remove the phone's panel:





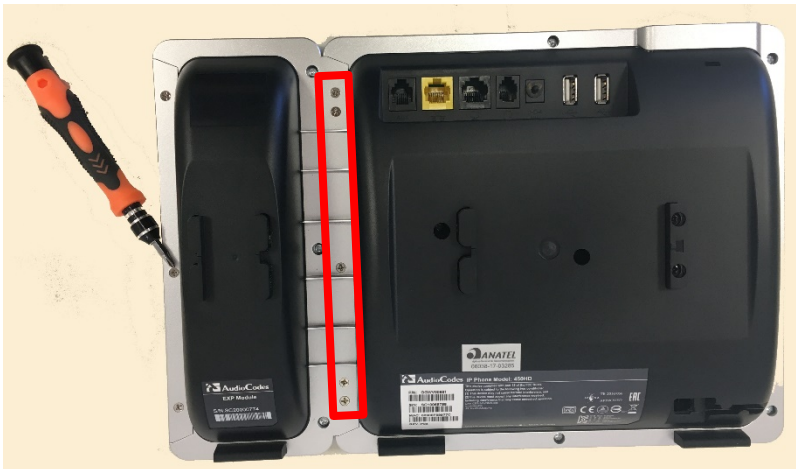
- ✓ **Step 3:** Return the phone to an upright position. Remove the Expansion Module's connector's rubber cover and then connect the Expansion Module to the phone. Note the connector and PEM direction.



- ✓ **Step 4:** Attach the panel that you removed from the phone in Step 3 to the side of the Expansion Module, like this:

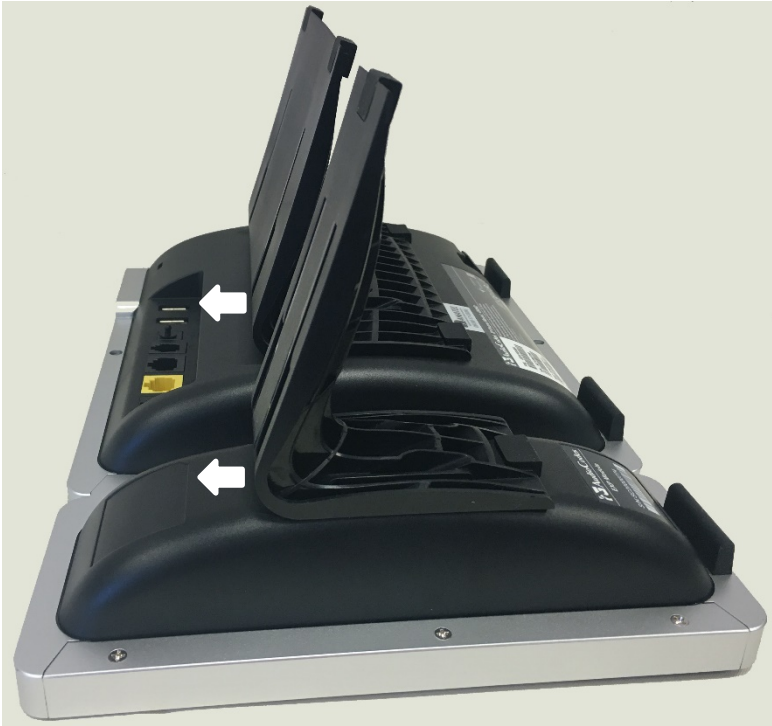


- ✓ **Step 5:** Invert the assembled unit and secure the side panel by screwing in the three screws, like this:



- ✓ **Step 6:** [Refer again to the figure above] Secure the connection of the two units by screwing in **these** five screws.

- ✓ **Step 7:** With the assembly inverted, mount the phone on its dedicated base stand and the Expansion Module on its dedicated base stand, like this:



Slots in the stands are slid onto rails on the units. The figure above shows the phone mounted on the *short edge* of its 'L' shaped base stand, and the Expansion Module mounted on the *short edge* of its 'L' shaped base stand. The long edge of the 'L' can alternatively be used per user preference, depending on sources of glare in the office.

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